# Finally... BREATHAIR®

### Air permeable cushioning material

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## BREATHAIR®

a 3D spring structure with rubber elasticity, offers exceptional breathability and water repellency while maintaining high elasticity. Its durability and lightweight give it wide applicability in new fields.

Concept

1 Continuous filament, random loop 3D spring structure



#### 2 Uses the thermoplastic elastomer **PELPRENE**<sup>®</sup> \*



\* **PELPRENE**<sup>®</sup> is **TOYOBO's** polyester-based thermoplastic elastomer. Has features of both rubber and engineering plastic, and is exceptionally durable. Comes in a wide range of hardness grades for many possible types of processing.

#### 🗹 Excellent moisture management

Little rise in water content, so humidity inside does not increase.



Heat plate: 37°C Amount of sweat: 120 g/m<sup>2</sup> • h Measurement environment: 20°C, 65% RH

#### 🗹 Comparison of breathability

BREATHAIR® is far more breathable than polyurethane or poly-cotton.



Breathability measurement method: JIS-L-1096A/1018

#### Superb compression recovery

BREATHAIR® compresses more gently than polyurethane and recovers more quickly.



#### Cool and comfortable in summer

Holds temperature in winter when wrapped with covers.



Measurement environment: 20°C, 65% RH

V Highly water repellent, dries quickly, washable Polyurethane did not dry

even 24 hours later.





The action of highly durable polyester elastomer controls sagging.





#### **Solution** Environmentally friendly

Material is eco-friendly, as almost no poisonous gas is released when incinerated.

#### **V** Durability against ozone disinfection

BREATHAIR<sup>®</sup> will not sag, even after ozone disinfection.

#### **W** Recyclable

Polyurethane cannot be recycled easily and is commonly discarded as waste. But BREATHAIR<sup>®</sup> is made of a polyester elastomer, so it can be melted and recycled in an environmentally friendly process. It is also suitable for recycling to fuel, with a conversion ratio to Bunker A fuel oil of over 90%.

## BREATHAIR®

#### • Examples of use:





**SPORTS** 









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